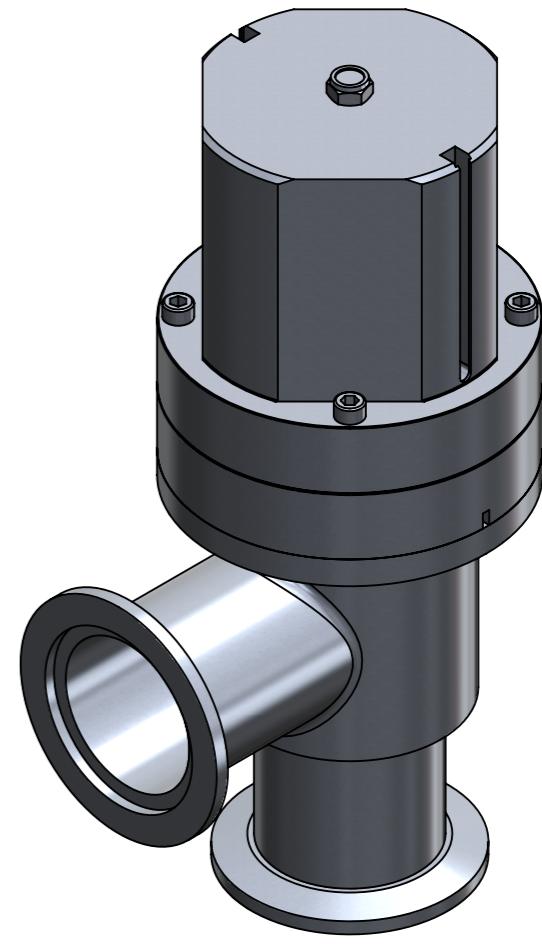
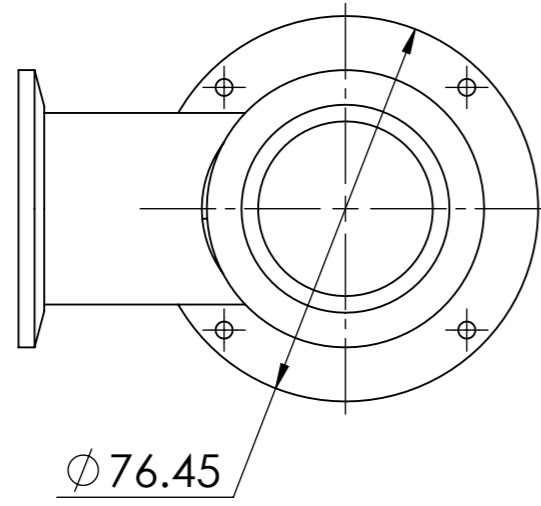
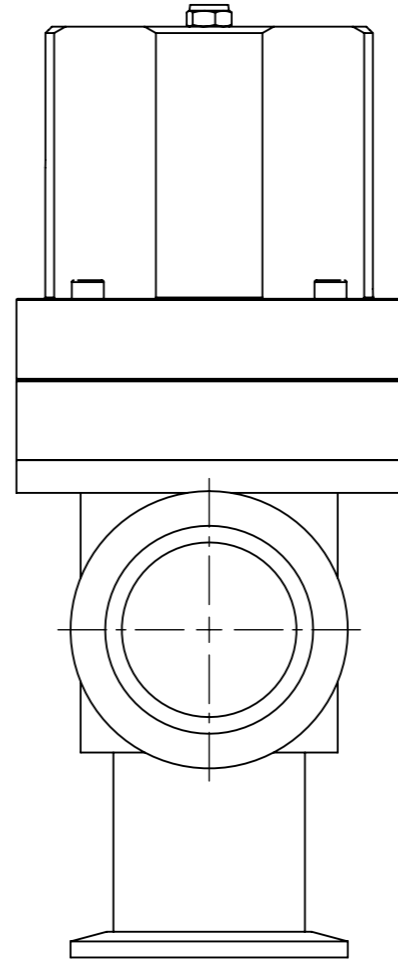
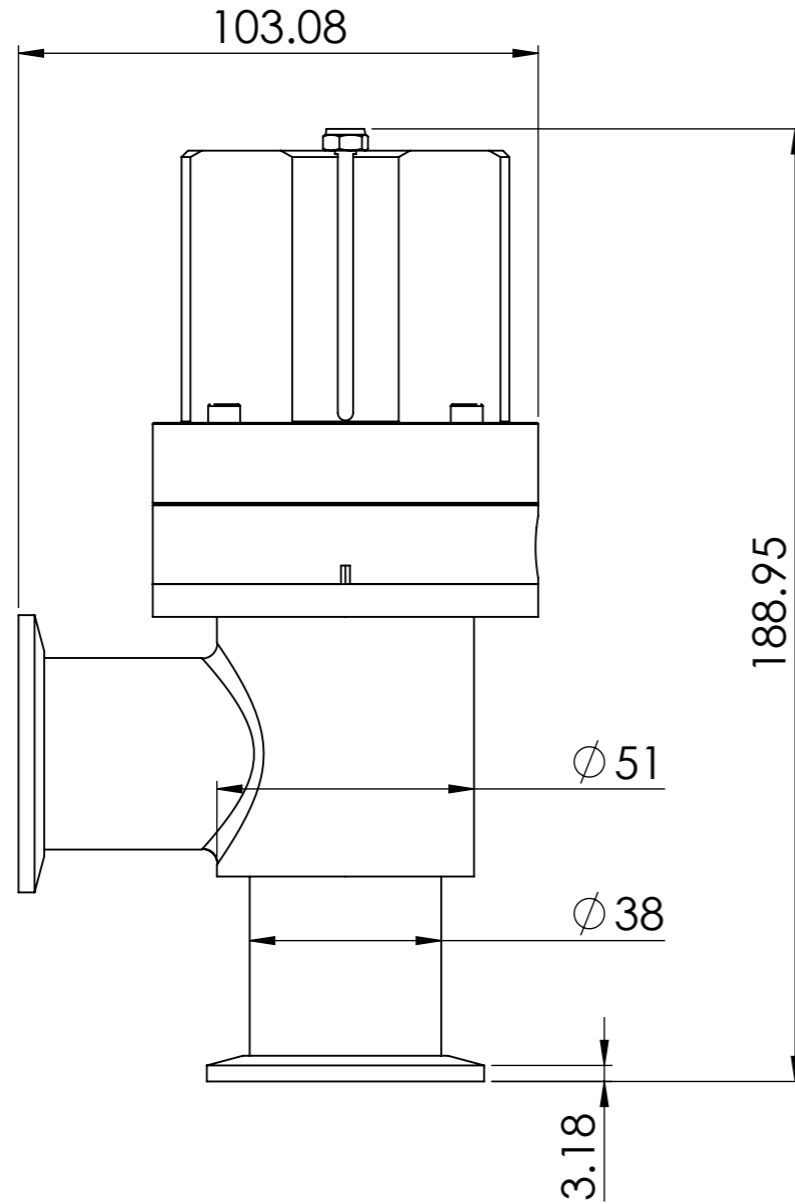


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Tolerance for machined surfaces unless otherwise specified	
LINEAR TOLERANCES	ANGLES TOLERANCES
0 DECIMAL PLACES : +/- 0.50mm	0 DECIMAL PLACES : +/- 1.00°
1 DECIMAL PLACES : +/- 0.25mm	1 DECIMAL PLACES : +/- .50°
2 DECIMAL PLACES : +/- 0.10mm	SURFACE FINISH 125 Ra, MAX
3 DECIMAL PLACES : +/- 0.02mm	BREAK ALL EDGES TO .35mm x 45°
CONCENTRICITY .25mm TIR	REMOVE ALL BURRS
INSIDE CORNERS 0.4mm - 0.8mm R	CHECK HARDNESS AT STAMPED PRODUCT NUMBER LOCATION
ALL DIMENSIONS ARE IN MILLIMETERS	

mm	Name	Date	Sign	Sheet
Draw	Thach Ng.	3/21/2024		1/1
Control				
Scale 1:1.5	Part Number Piston Valve KF40			Size: A4

		Material	
		Material Spec	
Surface Coating			

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